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DIN EN 14700

T 23 12 L R M 3 (C3)

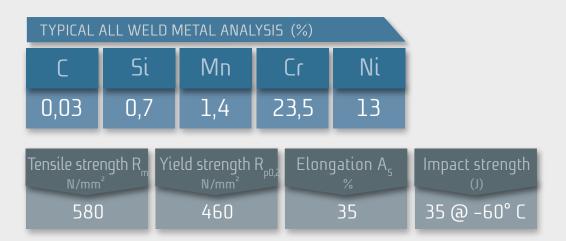
CORODUR® TS 309 L

CORODUR® TS-309L is a flux cored wire for joining difficult-to-weld steels and for corrosion-proof plating. An austenitic 18/10 type Cr-Ni-weld metal can be obtained already in the first layer. The alloy is also suitable for buffer

layers on plated metal sheets. The highly alloyed weld metal deposited by the wire ensures crack-proof welds and is scale-resistant up to 1000 °C. These deposits are capable of taking high polish.



Joints of 1.4583 mit HI / H II, 17 Mn 4, StE 355.P235GH / P256GH, P295GH, P355N, 1.4825 GX-25CrNi5i18-9 1.4826 GX40CrNi5i22-9 1.4828 X15CrNi5i20-10 1.4832 GX25CrNi5i20-14



FORMS OF DELIVERY

Diameter	Units	Shielding gas
0,9 1,2 1,6	BS 300 BS 300 BS 300	Argon + Co ₂ Argon + Co ₂ Argon + Co ₂

Other dimensions on request